



PART #	DESCRIPTION	QT
VC0035	SHOULDER BOLT	3
VC0060	BLADE GUIDE	1
VC0203	PIVOTING ANVIL	1
VC0205	CYLINDER, PIVOTING ANVIL	1
VC0206	YOKE, PIVOTING ANVIL	1
VC0207	ROLLER, PIVOTING ANVIL	1
VC0208	PIN, ROLLER, PIVOTING ANVIL	1
VC0209	LINK, THIN, PIVOTING ANVIL	2
VC0210	LINK, THICK, PIVOTING ANVIL	1
VC0212	FIXED ANVIL HALF	1
VC0215	PIN	1
VC0313	ANTI-BACKUP WHEEL ASSEMBLY	1
VC0353	YOKE - HEAVY DUTY	1
VC0356	TOP PLATE - HEAVY DUTY	1
VC0357	PISTON ROD - HEAVY DUTY	1
VC0358	LINK PIN - HEAVY DUTY	2
VC0359	ROLLER - HEAVY DUTY	1
VC0360	LINK - HEAVY DUTY	2
VC0361	FRONT PLATE - STEPPED - HEAVY DUTY	1
VC0362	BLADE #82 HEAVY DUTY	1
VC0364	YOKE SENSOR BRACKET	1
VC0370	SHORT HOUSING	1
VC0372	END CAP W/ O-RING	1
VC0373	PISTON WITH O-RINGS	1
VC0374	ABW SPRING BUSHING	1
VC0375	ABW LINK	1
VC0376	ABW MAGAZINE BRACKET - HEAVY DUTY	1
VC0377	ABW BUSHING	1
VC0378	ABW FLAG KNOB	1
VC0379	ABW SPRING	1
VC0383	MAGAZINE ASSEMBLY - 'F-H' W/ CYL	1
VC0385	RIGHT-SIDE PLATE - HEAVY DUTY	1
VC0386	LEFT-SIDE PLATE - HEAVY DUTY	1
VC0388	LINK PIN, PIVOTING ANVIL - HEAVY DUTY	1
VC0404	PROXIMITY SENSOR - FRONT PLATE	1
VH0002	NUT, FLEX, 1/4 - 20	4
VH0004	BHCS, 1/4 - 20 x 1/2	1
VH0009	O-RING, #040	-
VH0010	O-RING, #335	-
VH0013	PIN, DOWEL	1
VH0019	RETAINING RING	2
VH0026	SHCS, 4 - 40 x 1/4	2
VH0037	PUSH-IN FTG, 1/4 x 1/8 NPT	1
VH0047	SHOULDER BOLT, 1/4 x 1 1/4	2
VH0049	NUT, FLEX, 10 - 24	3
VH0050	FLOW CONTROL	2
VH0051	SHCS, 10 - 32 x 1/2	2
VH0157	SHCS, 1/4 - 20 x 5/8	4
VH0174	PLUG, 1/4 NPT	1
VH0220	SHCS, 1/4 - 20 x 1/2	1
VH0226	SHCS, 5/16 - 24 x 1 3/4	1
VH0227	NUT, FLEX, 5/16 - 24	1
VH0246	TUBING, 1/4, POLYETHYLENE x 10	1
VH0316	SHCS, 1/4 - 20 x 3/4	4
VH0534	WASHER, FLAT, #10	1
VH0573	SHCS, 10 - 32 x 3/8	2
VH0575	PROXIMITY SENSOR - YOKE	1
VH0588	O-RING, #013	-
VH0589	CABLE - FRONT PLATE & YOKE	2
VH0590	VALVE, FLOW CONTROL	1
VH0591	PROXIMITY SENSOR	1
VH0592	CABLE	1
VH0595	BHCS, 1/4 - 20 x 1 1/4	1
VH0596	SHOULDER BOLT, 1/4 x 1	1
VH0597	NUT, FLEX, 7/16 - 14, HEAVY JAM	1
VH0598	O-RING, #113	-

VC0383 ASSEMBLY		
PART #	DESCRIPTION	QT
VC0278	FEED CYLINDER ASSEMBLY	1
VC0321	FEEDER ASSEMBLY BRACKET	1
VC0327	PAWL	1
VC0329	TORSION SPRING	1
VC0382	MAGAZINE ASSEMBLY 'F-H' W/ ABW COVER	1
VC5117	TORSION SPRING	1
VH0048	SHOULDER BOLT, 1/4 x 1 1/2	1
VH0049	FLEX NUT, 10 - 24	1
VH0156	SPRING PIN, 5/32 x 1 1/4	1
VH0211	SHCS, 8 - 32 x 3/8	2

PART #	DESCRIPTION	QT
R10325	WELDED MAGAZINE ASSEMBLY ('F-H')	1
VC0239	MAGAZINE LINER 'F-H'	1
VC0381	MAGAZINE COVER 'F-H' SIZE WITH ABW CUTOUT	1
VH0024	SHCS 4 - 40 x 3/8	2
VH0025	LOCK NUT 4 - 40	2
VH0042	SHCS 8 - 32 x 1/4	2

VC0278 FEED CYLINDER ASSEMBLY		
PART #	DESCRIPTION	QT
VC0072	CYLINDER END CAP	1
VC0075	PISTON (CLIP FEEDER)	1
VC0076	PISTON FEED SPRING	1
VC0080	CYLINDER BODY (CLIP FEEDER)	1
VH0024	SHCS 4 - 40 x 3/8	2
VH0027	SHCS, 4 - 40 x 5/8	2
VH0028	SPACER, 1/4 OD x 1/8 ID x 1/4	2
VH0029	O-RING, 5/8 x 13/16	1
VH0030	O-RING, 7/16 x 5/8	1
VH0069	PUSH-IN FTG, 90 1/4 OD x 1/8 NPT	1

REV	ECN	DESCRIPTION	BY	APPD	DATE	MATERIAL:	TOL UNLESS SPECIFIED	DATE	SCALE	DWG. NO.	INVENTOR
A	583	ADDED O-RINGS	JMW	DA	12-12-05	HEAT TREATMENT:	INCHES # = .005 XX = .015 XXX = .005 ANGLES ± 1/2	© 2005 DWN BY JMW	1:2	VC2036	
B	597	ADDED 2) VH0050 & LOCTITE NOTE	JMW	DA	12-21-05			APPD DA			
C	577	WAS VH0593 & VH0594	JMW	DA	1-12-06			DATE 8-31-05			
D	792	REVISED FRONT PLATE & PROXY	JMW	DA	8-2-07	FINISH:		SCALE 1:2			

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